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D2562-001
Job Sheet 202390



Part No: D2562-001 **+ .250** Job Qty: 5 pcs

Part Name: Strut 19.68" **20.48 + .250 20.73**



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/28/19

Job Tracking No:

Due Date: 11/1/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP F 02.04.15 Added dwg Rev.B1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	5 pcs	11/1/19		0.25	1.33	Small Fab - Brake - 1		GP 19-10-30
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	5 pcs	11/1/19		0.00	1.20	Small Fab - 1 - B4B		DAS 58 NOV 04 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	5 pcs	11/1/19		0.00	0.00	QC 5 - 10		DAS 68 NOV 05 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Powdercoat - 2 White GI(S)-	5	11/1/19		0.00	0.21	Powdercoat - 1 - B4B		

B4B

pcs

STADI

O.T. 400° FMSH

140 QC 3

5

11/1/19

pcs

0.00 0.00

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

DAS

NOV 07 2019 68

9-89

150 Packaging 3-1 - Stock - B4B

5

11/1/19

pcs

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 10 -
B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 -
B4BPackaging 3 - 13 -
B4BPackaging 3 - 14 -
B4BPackaging 3 - 15 -
B4BPackaging 3 - 16 -
B4BPackaging 3 - 17 -
B4BPackaging 3 - 18 -
B4BPackaging 3 - 19 -
B4BPackaging 3 - 20 -
B4BPackaging 3 - 21 -
B4BPackaging 3 - 22 -
B4BPackaging 3 - 23 -
B4BPackaging 3 - 24 -
B4BPackaging 3 - 25 -
B4BPackaging 3 - 26 -
B4B

NL 11/1/19

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
160 QC 21 - SA	5 pcs	11/1/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	NOV 12 2019
				QC 21 - SA - 53	DAS 70 9-89
Part Op 100 - Punch ends and deburr as per dwg)Punch to length as per Dwg D2562 Descriptions: 110 - Small Fab)1- Bend end as per Dwg D2562 Angle "D" 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ 140 - QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.500W.035	304 Round Tube .500 X .035W	8.5335 ft (1.7067 ea)	100-Small Fab - Brake NC	173356 x 4	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.500W.035	9	104	0	
Part Specifications					
Specifications could not be found.					

Plex 10/28/19 9:50 AM dart.lacelle.linda